I. General

1.01 Description
Landscape edging as a border between planting beds, pathways, drives, mulch & rock division, or anywhere separation and definition is required.

1.02 Submittals
Manufacturer’s literature along with a sample 3” section of specified size and finish if requested.

1.03 Delivery
Can be coordinated directly with manufacturer or authorized distributor of Sure-loc Edging. Call 1-800-787-3562 for quotations and material coordination. Material should be ordered and accepted in original shipping cartons of standard size. Please note quantities per box on inside of brochure. Material should be stored in a flat area with boxes protected from rain.

II. Product

2.01 Product
As manufactured by Sure-loc Corporation of Holland, MI. Edging to be in 16’ or 8’ sections.

2.02 Material
Edging to be manufactured from 6063 extruded aluminum alloy of T-6 hardness with interlocking system and 5 stake punch-outs fabricated in each 16’ strip or 3 stake punch-outs for each 8’ strip.

2.03 Locking System
Sections to lock together without offset or double thickness at the joints and secured with two 12” stakes at every joint.

2.04 Thickness (Size)
Aluminum edging available in 1/8” thickness for residential or light commercial applications where flowing curves are desired. 1/8” gage section at 0.072” minimum thickness and 0.133” maximum thickness with 0.125 exposed top lip. Applications include, but are not limited to, walkways, asphalt borders, running tracks, and maintenance strips.

2.05 Depth
Aluminum edging of either thickness (1/8” or 3/16”) available in 4” or 5.5” depths. 8” depth is available only in the 3/16” thick aluminum edging.

2.06 Finish
Mill finish constitutes a natural aluminum finish as found on extruded parts. Black anodized is available in all sizes. Finish is not a paint but rather a die that is electrically absorbed into the outer layers of the metal. Painted finish available in Black, Brown, or Green Point. Available in 1/8” x 4” size only (both 8 ft & 16 ft sections).

2.07 Stakes
Stakes to be a minimum of 12” long, secured 1/2” below top of edging, and locked into place. Stakes to be placed on inside of bed areas.

III. Execution

3.01 Site Inspection
Check to ensure that all underground lines, irrigation hoses, and other cables are installed below the maximum depth of edging to be used.

3.02 Trench
Edge all landscape beds, maintenance strips, and/or where noted on design plan. Define the area to be edged using string, garden hose, or paint. Using a spade or mechanical trencher, cut a trench along area to be defined to depth so top of edging will not exceed 1/2” above finished grade.

3.03 Installation
Install edging with radius edge and ridges pointing up. Stake pockets should be on inside of bed areas.

3.04 Staking/Connecting
5 stakes per 16’ section and 3 stakes per 8’ section are included with material. Stakes are to lock 1/2” below top of edging and to be placed in every available pocket.

3.05 Anti-Frost-Heave Stake Pockets
2 stake-shaped cut outs per 16” section & 1 per 8” section, located at the bottom of the material. Intended to accept a standard sure-loc stake at a 45 degree angle to reduce edging movement and especially soil shifts due to temperature changes.

3.06 End Stake Adapters
Use supplied end stake Adapters at all start/stop points as well as to splice pieces of cut edging together.

3.07 Back Filling
Back fill on both sides of edging during installation, leaving no more than two sections unsupported at one time. Compact back fill along edging ensuring that top edge is no more than 1/2” above finish grade.

Architect Specifications:

All Aluminum landscape edging shall be _______ thick X _______ deep X _______ long with _______ stakes per section, having a ____________ Finish as painted or anodized at the factory, as manufactured by Sure-loc Aluminum Edging Corporation and under its trade name Sure-loc.